

Product Data Sheet

No. **3875** - 06/12

LABEL ADHESIVE

CARB VOC <65%

PRODUCT NUMBERS: 875 14-OZ. NET WT. AEROSOL

I. GENERAL DESCRIPTION

Description: Label Adhesive is formulated for permanent or temporary bonding of materials to painted, unpainted, smooth, or rough surfaces.

Benefits: Its quick drying, colorless, flexible adhesion is excellent for bonding porous and nonporous surfaces. Provides a secure bond for most lightweight materials, and has immediate grab with low soak-in characteristics. The adhesive stays on the surface rather than soaking into the material for a stronger bond and more coverage per can. Contains no chlorinated solvents or ozone depleting substances.

Application: Use for label application and bonding cardboard, paper, foam, most rubber and plastic, cloth, arts and crafts, photographic prints, and felt.

Directions: Align sprayhead with the black mark on the valve rim to ensure complete evacuation of contents. Test a small area first to assure surface compatibility. Shake can well before use. Spray in a circular motion 8 to 10 inches from the surface. Do not over saturate. To clear the tip and prepare for storage, turn can upside down and spray for 2 seconds. For permanent bonding to paper, wood, and other porous surfaces, spray only one surface and join with pressure while adhesive is wet. For nonporous surfaces, coat both sides and allow 2 minutes for tack development, then bond with firm pressure. Allow 30 minutes to dry before subjecting bond to stress. For temporary bonding use a very light coat of adhesive, remove and reapply within 30 seconds without pressure.

Limitations: Please refer to the Material Safety Data Sheet for specific information on material hazards, etc. **Do not use on vinyl-coated materials or Styrofoam.** Pretest substrate for compatibility.

Packaging:

Aerosol:

Cans (211x713)
12 cans/case

14 oz. net wt. (397 grams)
15 lbs. (6.8 kg)

18.1 fl. oz. (537.7 ml)
0.55 CF (0.016 CM)

II. CHARACTERISTICS & PROPERTIES

Specifications:

None

Appearance:

Opaque

Color:

White

Odor:

Mild

Dry Schedule:

3-5 minutes

Repositionable < 3 minutes

Performance and Chemical Properties:

Weight per gallon 6.3 lbs./gallon

Specific gravity 0.75

Flammability: Label marking Extremely flammable

Flash point..... <0°F (-18°C)

Operating temperature range..... 50° to 90°F (10° to 32°C)

Active ingredients by weight..... 18%

CARB VOC limit (mist spray adhesive)..... <65%

Evaporation rate..... Fast

Surface tension High

Base Materials

Adhesive Synthetic Elastomer

Solvents (top three)..... Hexane, Acetone, Cyclohexane

Propellant system..... Hydrocarbon

III. SHIPPING, STORAGE AND HEALTH

| | |
|-------------------------------------|---------------------------|
| | Aerosol |
| IMDG number..... | UN 1950 |
| D.O.T. container spec..... | 2P |
| D.O.T. shipping description..... | Consumer Commodity |
| Warehouse storage level number..... | NFPA 30B Level 3 |
| Hazardous class (CFR-49)..... | ORM-D |
| Storage temperature..... | 40° to 120°F (4° to 49°C) |
| Shelf life..... | 1 to 3 years |
| HMIS ratings | |
| Health..... | 2 |
| Fire..... | 3 |
| Reactivity..... | 0 |

IV. MISCELLANEOUS

Contains no Ozone Depleting Substances (O.D.S.)

V. WARRANTY

The statements made herein, on labels, product bulletins or by any of our employees or agents concerning this material are given for information only. Any liability whatsoever of Aervoe Industries, Inc. to the user of the product, is limited to replacement of the product or purchase price refunded.

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